

1.0 Purpose

1.1 Instructions on how to determine the original length of tubing (dimension "B"), needed to result in the desired length, fitting nose to fitting nose (dimension "A").

2.0 Equipment

2.1 MTF416 Mobile TruFLARE System.

3.0 Instructions

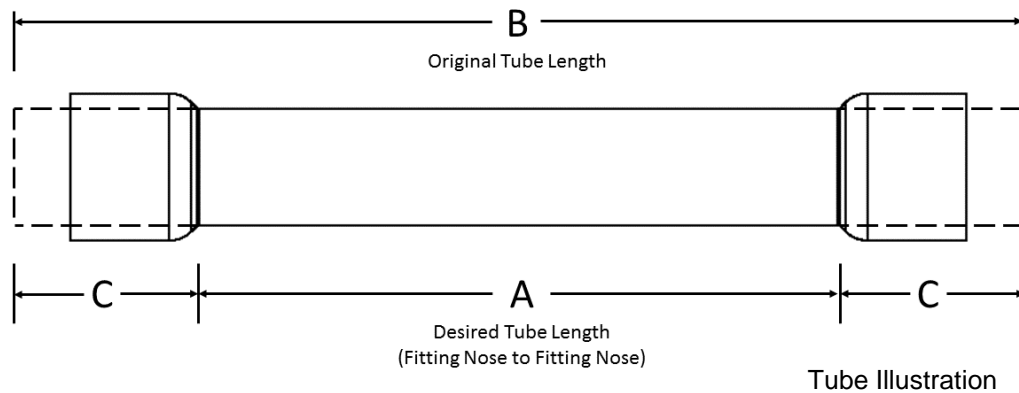
3.1 Refer to the table and tube illustration below when using the following formulas.

3.2 Formula for one flared end:

$$B = C + A$$

3.3 Formula for two flared ends:

$$B = 2C + A$$



Tube Size	Dimensions	
	"C"	"2C"
1/4"	0.60	1.20
3/8"	0.67	1.34
1/2"	0.67	1.34
3/4"	0.74	1.48
1"	0.80	1.60